

ASTM Property | BEPL



DHANSALI ENGINEERING POLYMERS LIMITED

Resin Feature & Applications	Super High Heat Resistance, UV Stability Automotive Interior/Exterior Parts
Resin Type	PC+ABS

Property	Measuring Method	Condition	Unit	Value
Rheological				
Melt Flow Index	ASTM D-1238	at 220°C /10 kg	gm/10min	11
Mechanical				
Izod Impact Strength*, Notched	ASTM D-256	At 1/8" or 3.2mm and 23°C	Kgf.cm/cm	54
Izod Impact Strength*, Notched	ASTM D-256	At 1/4" or 6.4mm and 23°C	Kgf.cm/cm	40
Tensile Strength, Type I	ASTM D-638	50mm/min	Kgf/cm²	560
Flexural Strength*	ASTM D-790	5 mm/min	Kgf/cm²	790
Flexural Modulus*	ASTM D-790	5 mm/min	Kgf/cm²	21500
Rockwell Hardness*	ASTM D-785	23°C	R-Scale	111
Thermal				
Heat Distortion Temperature, (Method A)	ASTM D-648	at 18.56 Kgf/cm² (Un-annealed)	°C	107
Physical				
Specific Gravity**	ASTM D-792	23°C	-	1.16
Other Properties				
Mould Shinkage**	ASTM D-995	-	%	0.4 -0.6

Note:

The values above are representative values of natural product and not to be used for mould designs.

The values above are not to be construed as sales specifications and implies no legal binding effect.

All properties except melt flow index are measured on injection moulded specimens.

Properties marked* shall be reported, only if explicitly committed or contracted.

Properties marked ** are values typical of ABS and are provided here solely for customer convenience.

The values provided in this document may be changed due to quality improvement of the product without any prior notification.

Date, when last updated: 13/11/2020